SEISMIC BRACKET INSTALLATION

Note: Review of design-build projects and conformity to local building codes must be verified by a registered design professional.

These instructions are for installing seismic restraints onto a Zero Zone display case. The installer is responsible for purchasing the correct bolts/fasteners from Hilti.

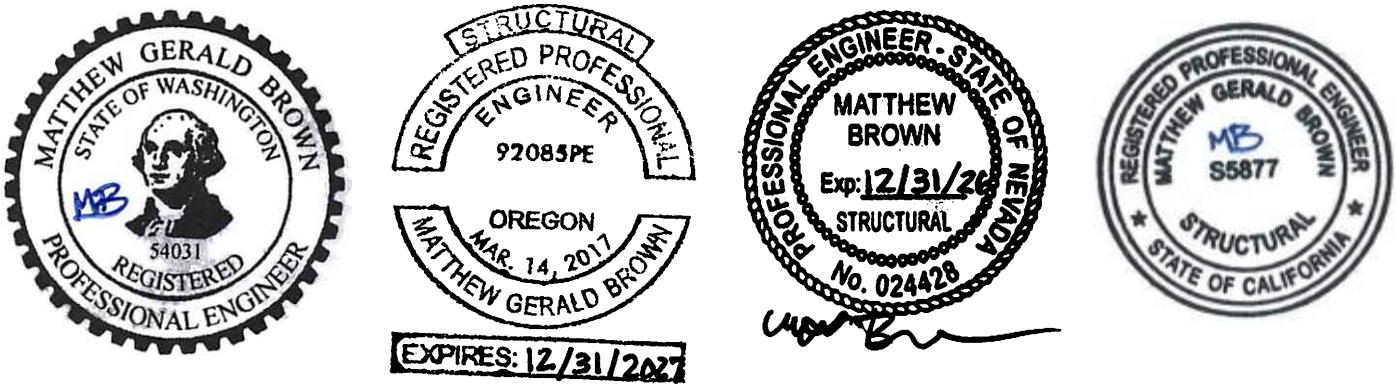
Seismic Bracket and Wire Rope Anchoring

These instructions apply to Zero Zone models:

RVMC24, RVMC30, RVLC30, RHMC30, RHLC30, RHCC24, ORMC(75-80), ORMC(80-82), ORMC(82-87), ORMC(83-88), CGMC24, CGMC30 and CGLC30.

ZERO ZONE SEISMIC INSTALLATION REQUIREMENTS

Zero Zone Case models require seismic anchoring using a front bracket. The front bracket installs through the base at the left and right end on 2-door and 4-ft cases, and at the right end and center on all other cases. A rear Rope Anchor Kit assembled on both sides; these brackets are not intended for Back-to-Back configurations. The anchoring bolts for these brackets must be selected based on the floor material and the seismic risk of the installation site. Additionally, the rear wall of the unit comes with a factory-installed Seismic Rear Mount Installation Kit, as shown in Figure 2.



Matthew Brown

Digitally signed by Matthew Brown
DN: C=US, E=MattB@NewportSD.com, O="Newport Structural Design, Inc.", CN=Matthew Brown
Date: 2026.05.04 19:50:27-05'00'

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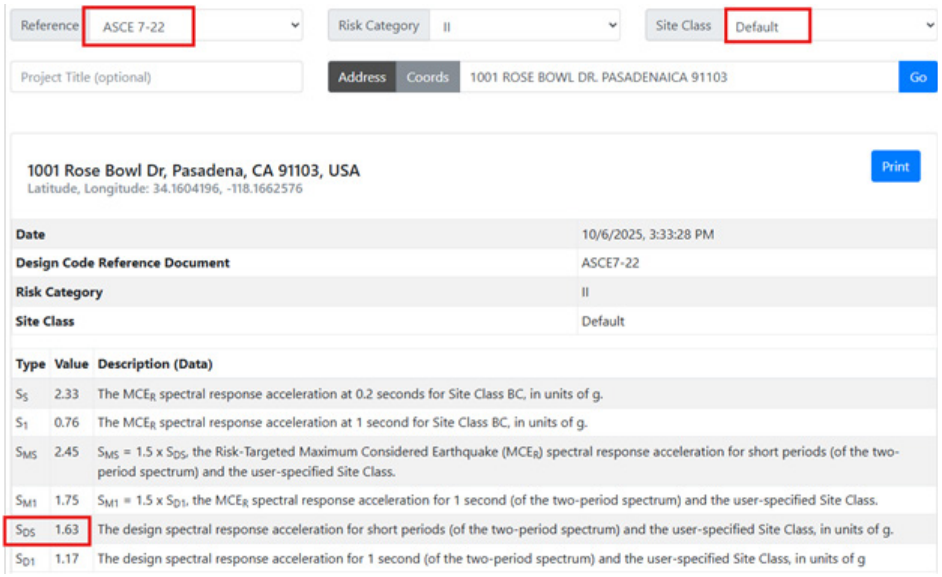
SEISMIC BRACKET INSTALLATION

Determining the Anchor Method for the Geographic Location

Anchor requirements for the installation location shall be determined based on the site's seismic risk classification. This will need to be done before the installation of any standard or back-to-back display case. Visit www.seismicmaps.org and use the following steps to determine the site's seismic risk classification:

1. Lookup S_{DS} Value for the installation location.
2. In the Reference drop down menu, choose ASCE 7-22.
3. Set the Site Class as "Default." The Risk Category may be ignored.
4. Enter the installation address and press Enter or click Go.
5. The S_{DS} value is declared in the resulting table (See Figure 1). If the S_{DS} value exceeds the maximum value in Table 1, then the seismic kit will not be adequate.
6. Compare the S_{DS} value to the charts on the following pages to determine the required anchors.

FIGURE 1: S_{DS} Value Example



SEISMIC BRACKET INSTALLATION

TABLE 1: S_{DS} Value Anchor Selection - Standard Bases up to 5 ½" Height

S_{DS}	Case Style RHLC30/T BB, RHMC30/T BB One Bar Each End, Four
≤ 1.3	No Anchors Required
≤ 1.9	Anchors Req'd (any slab thickness)
> 1.9	Need to verify Slab is at least 5" thick. Anchors Req'd

Single door cases should always be installed standalone.

Single door cases receive 1 rear anchor as illustrated in Figure 9.

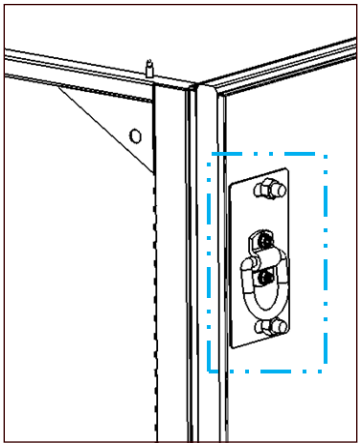
S_{DS}	Case Style 6ORMC, 8ORMC, 12ORMC	**3-6 Door:** RVMC24	**Single Door:** RHLC30/T, RHMC30/T, CGMC30, CGLC30	**2 Door:** RHCC24, RHLC30/T, RHMC30/T, RVLC30, RVMC30, CGMC30/24, CGLC30	**2 Door Narrow:** 2RVMC24, 4ORMC	**3-6 Door:** RHCC24	**3-6 Door:** RHLC30/T, RHMC30T	**3-5 Door:** RVLC30, RVMC30	**3-6 Door Guardian** CGMC30/24, CGLC30	S_{DS}
	Front Anchors: 2 Brackets per Case Unless Otherwise Noted Rear Anchors: 2 Cables per case (Top Corners) except 1 Cable @ Single Door Case									
≤ 0.7	No Anchors Required		No Anchors Required						No Anchors Required	≤ 0.7
≤ 0.8									Front and Rear Anchors (any slab thickness)	≤ 0.8
≤ 0.9										≤ 0.9
≤ 1.0			Front and Rear Anchors (any slab thickness)			Front and Rear Anchors (any slab thickness)	Front and Rear Anchors (any slab thickness)	Front and Rear Anchors (any slab thickness)		≤ 1.0
≤ 1.1	Front and Rear Anchors (any slab thickness)									≤ 1.1
≤ 1.2						Need to verify Slab is at least 5" Thick. Front and Rear Anchors				≤ 1.2
≤ 1.3	Need to verify Slab is at least 5" Thick. Front and Rear Anchors			Front and Rear Anchors (any slab thickness)	Front and Rear Anchors (any slab thickness)		Need to verify Slab is at least 5" Thick. Front and Rear Anchors	Need to verify Slab is at least 5" Thick. Front and Rear Anchors	Need to verify Slab is at least 5" Thick. Front and Rear Anchors	≤ 1.3
≤ 1.4										≤ 1.4
≤ 1.5										≤ 1.5
≤ 1.6									Need to verify Slab is at least 6" Thick. Front and Rear Anchors	≤ 1.6
≤ 1.7						Need to verify Slab is at least 6" Thick. Front and Rear Anchors				≤ 1.7
≤ 1.8	Need to verify Slab is at least 6" Thick. Front and Rear Anchors						Need to verify Slab is at least 6" Thick. Front and Rear Anchors			≤ 1.8
≤ 1.9				Need to verify Slab is at least 5" Thick. Front and Rear Anchors					Site Specific Engineering Required. Case Brackets may not be strong enough	≤ 1.9
≤ 2.0										≤ 2.0
≤ 2.1			Need to verify Slab is at least 5" Thick. Front and Rear Anchors			Site Specific Engineering Required. Case Brackets may not be strong enough				≤ 2.1
≤ 2.2	Site Specific Engineering Required. Case Brackets may not be strong enough			Need to verify Slab is at least 6" Thick. Front and Rear Anchors						≤ 2.2
≤ 2.3										≤ 2.3
≤ 2.4										≤ 2.4
> 2.4										> 2.4

Installation for Standard Cases

Note: Reference Seismic Bracket Assembly drawing 173-0439.

1. Determine which bracket and anchors are required (See Table 1).
2. Prepare the floor for anchor installation.
   2.1. Mark the location of the case lineup on the floor according to the store layout, using hole locations shown in Figure 8 on Page 5 and Figure 9 on Page 6.
3. Drill the anchor holes.
   3.1. Check Hilti's specifications at www.hilti.com for the correct anchor type, hole depth, and diameter.
   3.2. Embedment shall be in accordance with Table 2, using Hilti HIT-RE500 V3 two-part epoxy. All installation shall follow the manufacturer's instructions for hole preparation.
   3.3. Drill holes according to these specifications.

FIGURE 2: Rear Wall Mount Installation Kit Factory Installed



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4. Install the Front Seismic Anchor Brackets.
   4.1. Position brackets as shown in Figure 8 on Page 5 and Figure 9 on Page 6. One Seismic Anchor shall be installed at the:
      - left and right end bases on 2-door and 4 ft. display cases
      - right end base and center base on 3-door, 4-door, 6 ft., and 8ft. display cases
      - right end base and third base from the right on 5-door, 6-door, and 12 ft. display cases
   4.2. Ensure the front-end Seismic Anchor Bracket position is consistent throughout the lineup.
   4.3. Ensure the drainpipe is away from the anchors when installing the Front Seismic Anchor Bracket (See Figure 4).
5. Install the rear-floor D-Rings.
   5.1. Leave 5" between rows of single display cases placed back-to-back for an air gap (See Figure 12 on Page 8).
   5.2. Leave 5" between single display cases and the wall for an air gap (See Figure 13 on Page 8).
   5.3. All installation shall follow the manufacturer's instructions for adhesive application and curing. Consult Hilti for the most current information.
   5.4. Epoxy the ⅜" threaded rods into the holes and tighten the D-Rings to the floor with the washer and nuts provided (See Figure 5).
   5.5. Epoxy the ½" threaded rods into the front hole location. Loosely attach the front bracket to the floor with the ½" nut and washer provided (See Figure 6).

Note: The unit must be a minimum of 2' away from the wall to allow proper access to the D-Rings during Seismic Wire Rope installation.

6. Loosely install the Seismic Wire Rope.
   6.1. Loop the Seismic Wire Rope through both D-Rings (top and bottom). Secure the Seismic Wire Rope's excess length to the top of the ceiling with tape (See Figure 7 and See Figure 10).

Note: The seismic rope lock fitting indicates the Seismic Wire Rope entry and exit points, only allowing movement upward. The Seismic Wire Rope end leading to the top of the display case must pass through the upward side of the Seismic Rope Lock. The Seismic Wire Rope end leading to the D-Ring on the floor must pass through the downward side .

TABLE 2: Minimum Anchor Embedment	
Rod Length	**Embedment**
6"	2 ¾" minimum embedment in 4" or unknown slab
6"	3 ¾" minimum embedment into verified slab ≥ 5" but less than 6"
6"	4 ¾" minimum embedment into verified slab ≥ 6"
Note: Extra Protruding rod may be left or cut down if desired.	

FIGURE 3: Floor Anchors

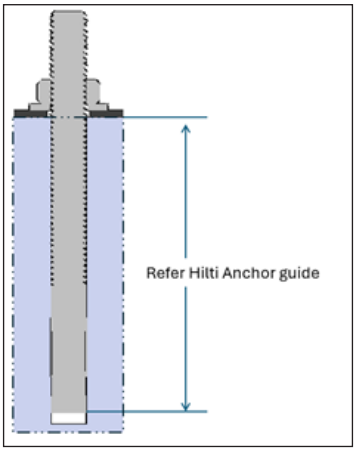


FIGURE 4: Drain Pipe Orientation

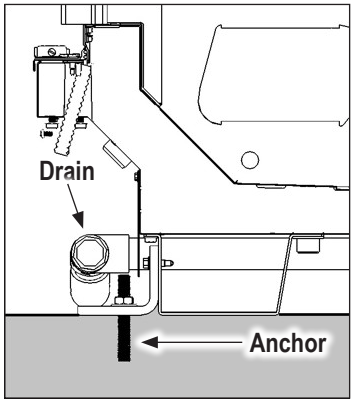


FIGURE 5: Floor Rear D-Ring Installation Kit

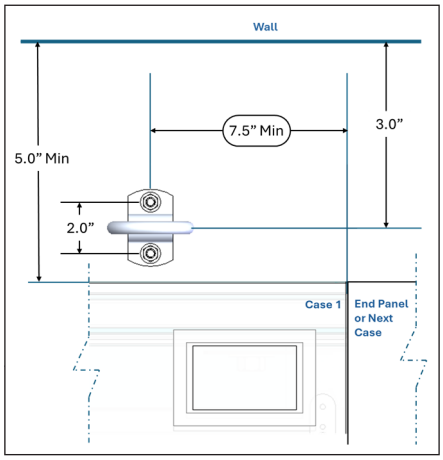


FIGURE 6: Floor Front Seismic Bracket Installation Kit

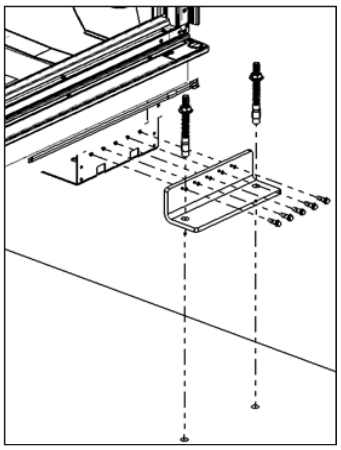
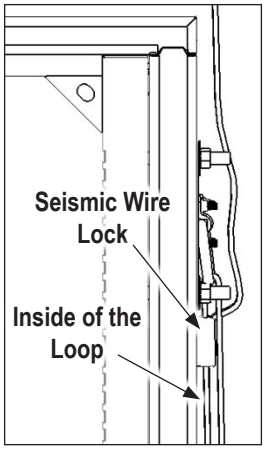


FIGURE 7: D-Ring and Wire Loop

View from right-end



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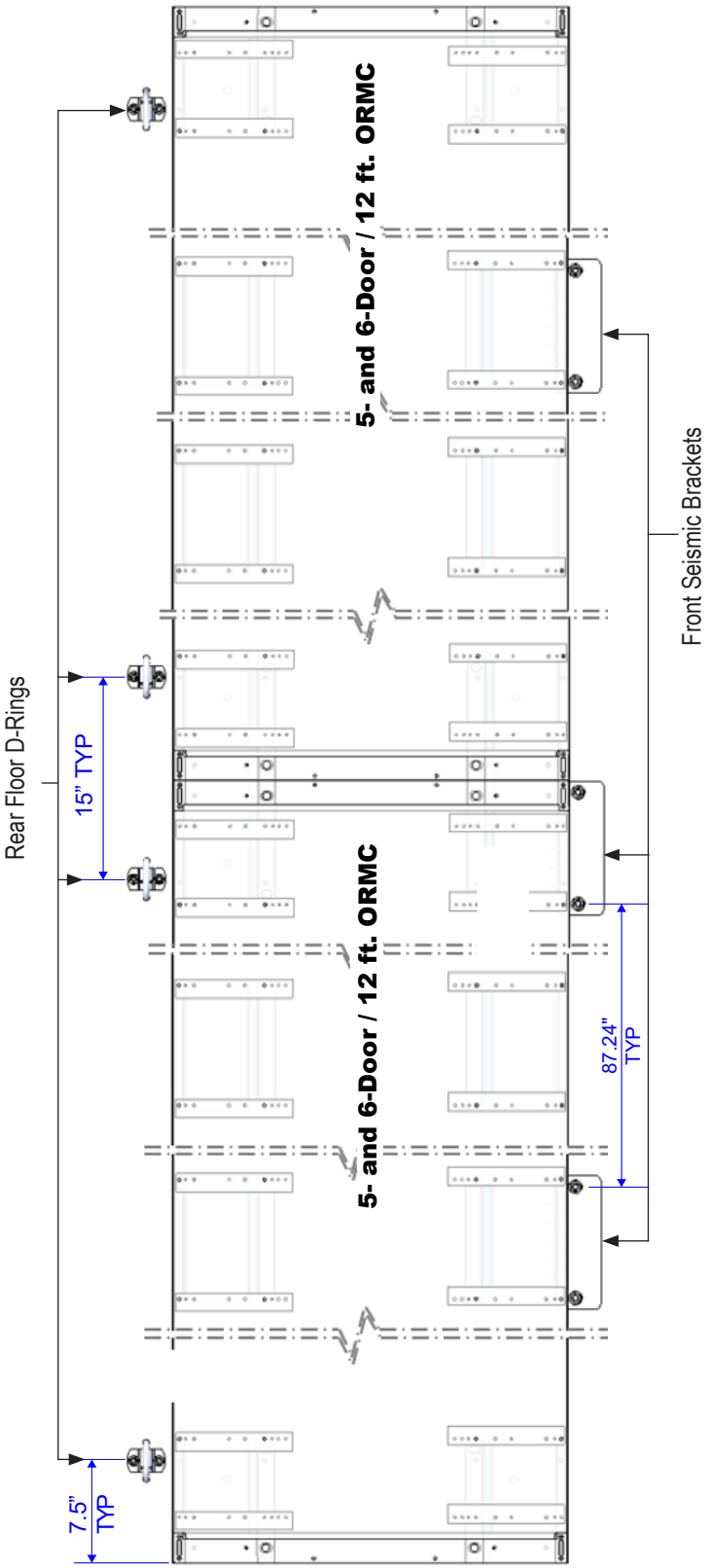


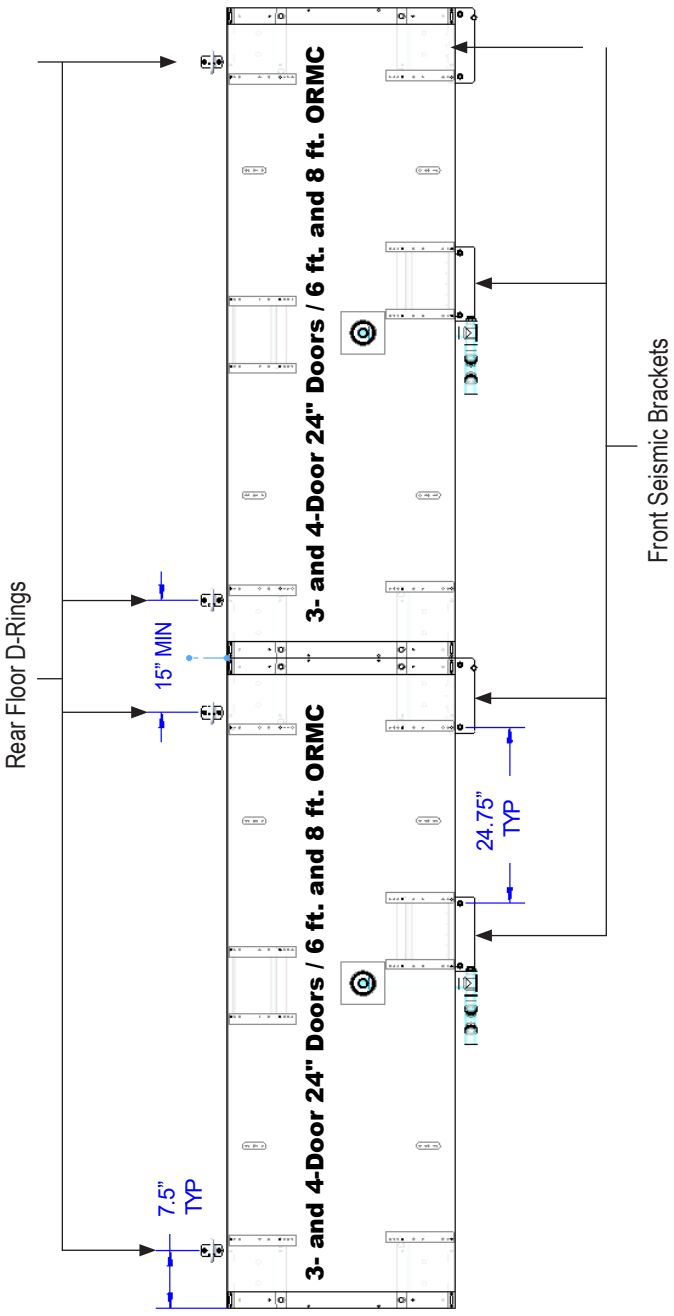
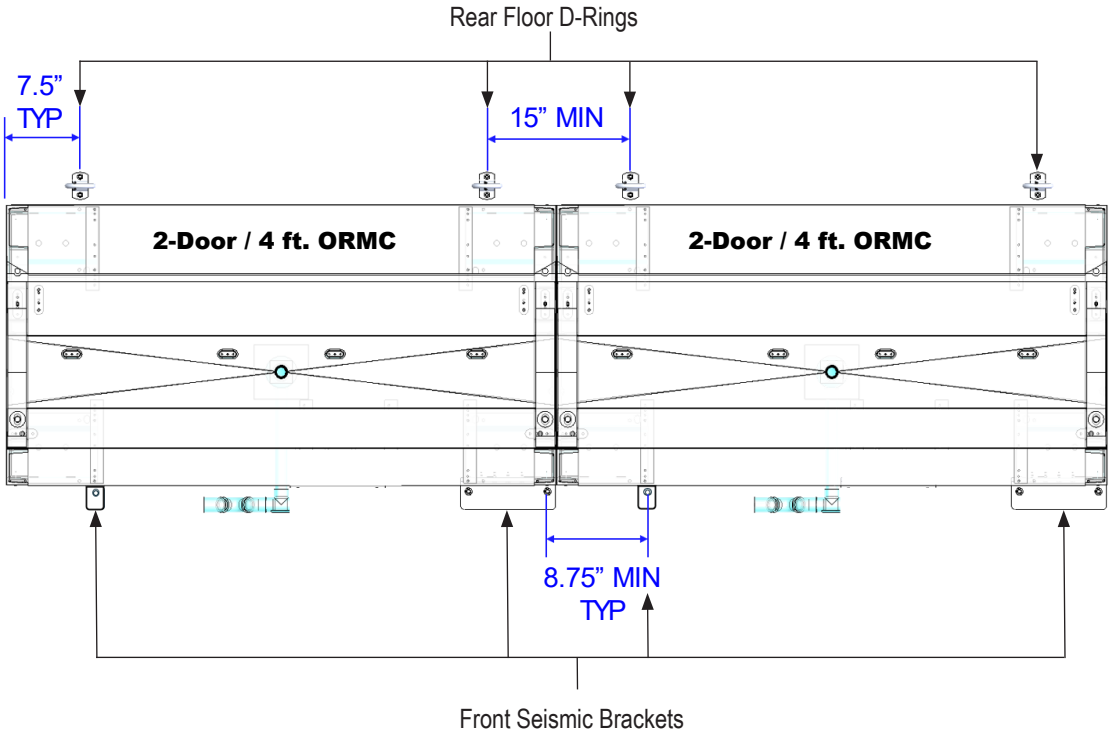


FIGURE 8: Rear Wall Mount Installation Kit

SEISMIC BRACKET INSTALLATION

FIGURE 9: Rear Wall Mount Installation Kit



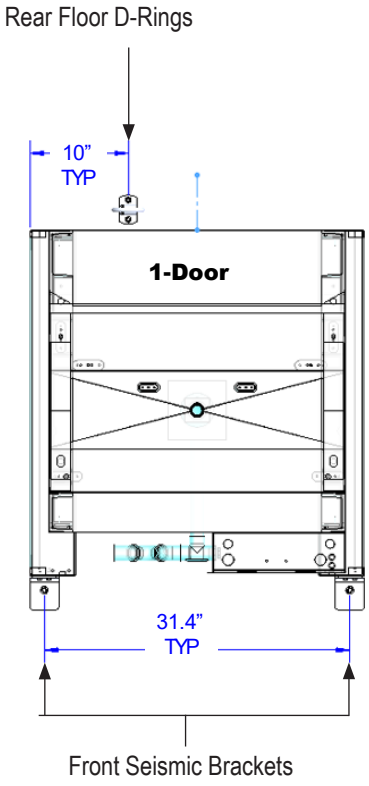


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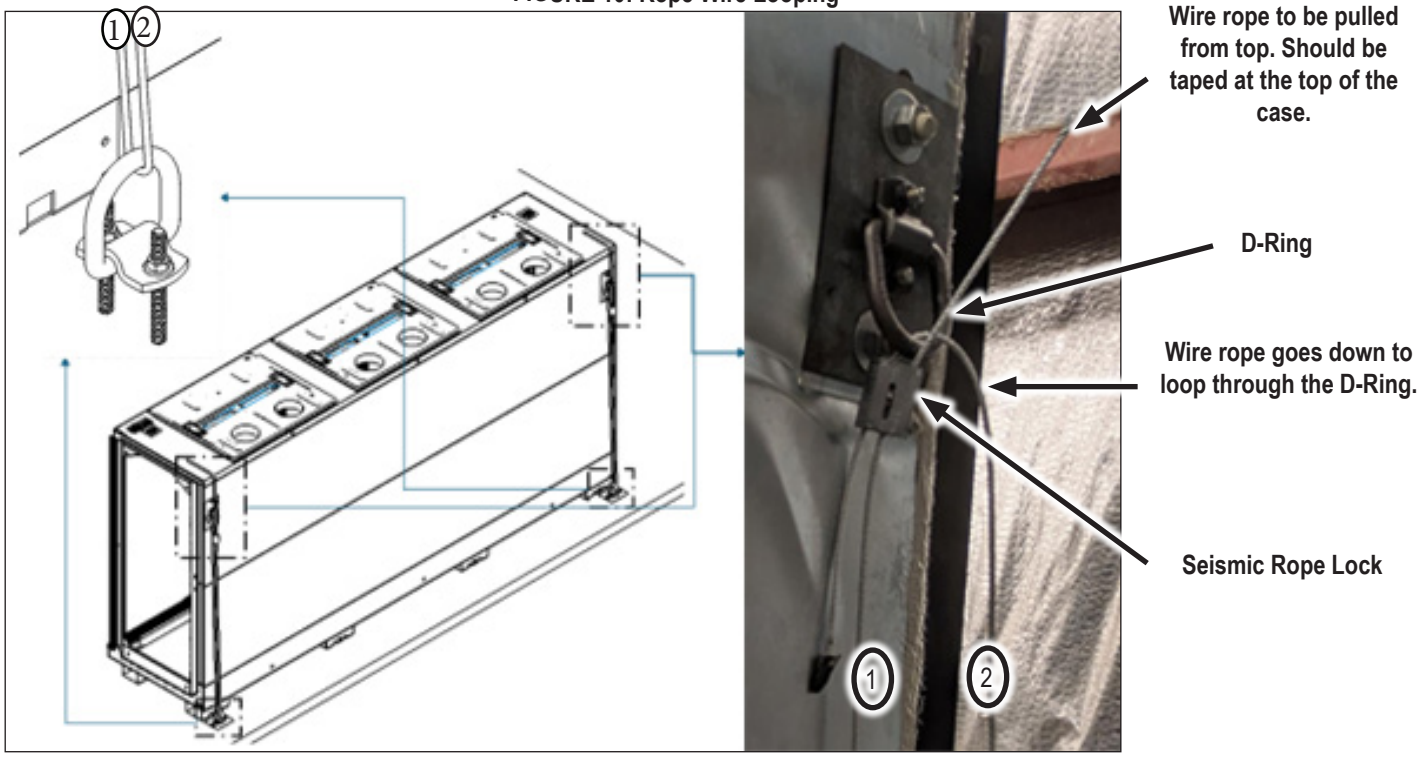
FIGURE 10: Rope Wire Looping



6.2. Position the Seismic Rope Lock near the D-Ring on the rear of the display case and on the inside of the Seismic Rope (See Figure 7 and See Figure 10) so that the Seismic Wire Rope locks when the Wire Rope is pulled from the top.

6.3. Ensure the Wire Rope and the Seismic Rope Locks are routed around the D-Ring to lock it in position (See Figure 11 on Page 7).

7. Move the display case into its final position.

7.1. Fasten the rear-floor D-Rings.

7.2. Place the unit between the front and rear anchors.

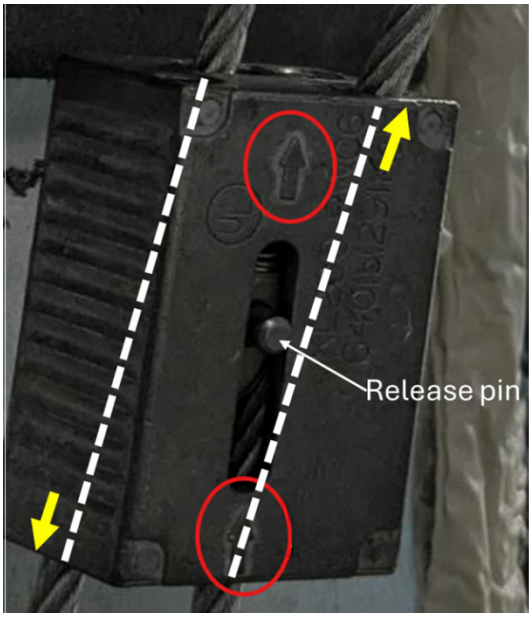
7.3. Shim and level the display cases.

8. Install the Front Seismic Anchor Brackets.

8.1. Fasten the Front Seismic Bracket to the base bracket of the display case using self-tapping ¼" screws (See Figure 6 on Page 4).

8.2. Attach the components to the threaded rod anchors. Install the washer and nut onto each threaded rod and tighten securely to the floor (Figure 3 on Page 4).

FIGURE 11: Locked Seismic Rope Lock



SEISMIC BRACKET INSTALLATION

FIGURE 12: Single Display Cases Placed Back-to Back

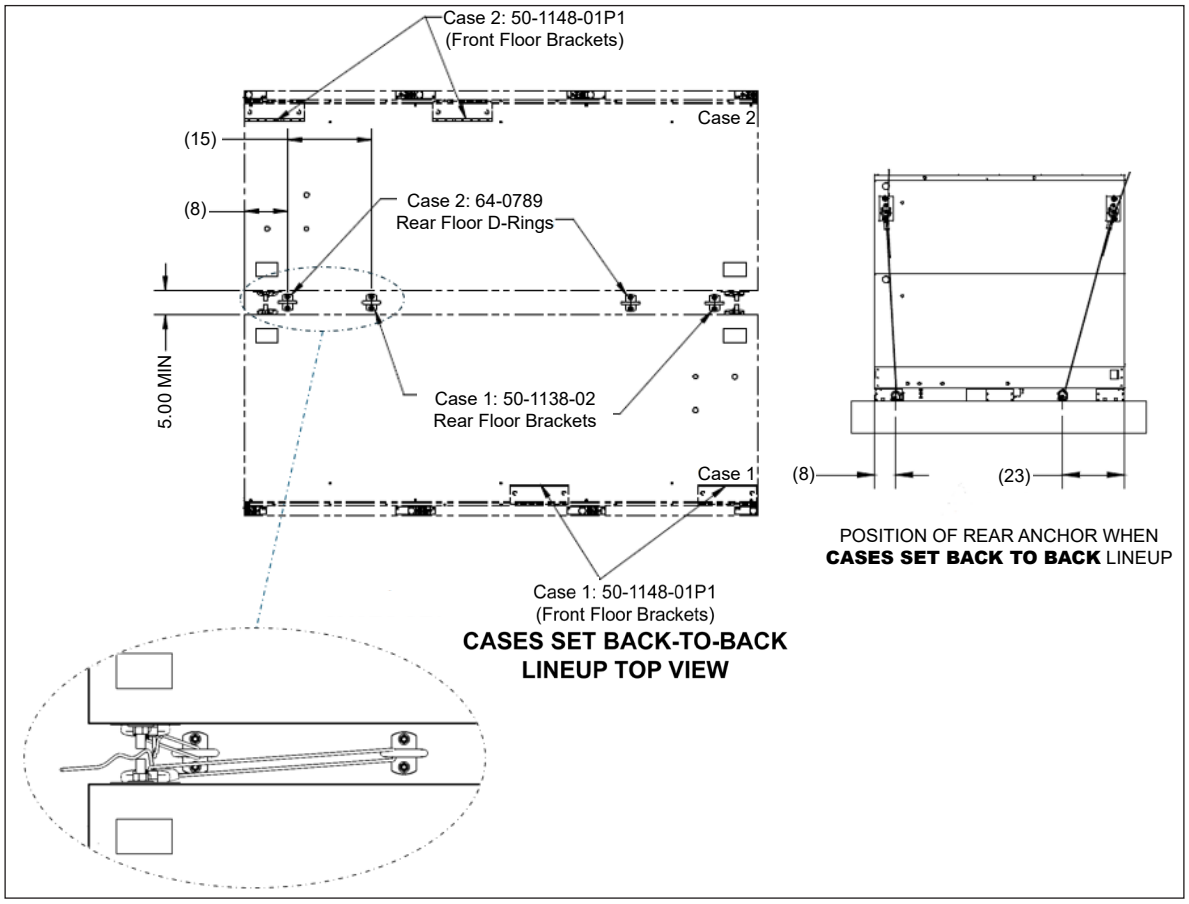
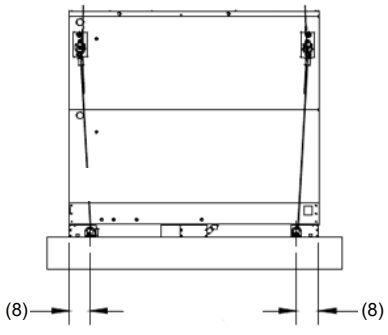


FIGURE 13: Single Display Cases Placed Back-to Back



POSITION OF REAR ANCHOR WHEN CASE
ASSEMBLED IN **NORMAL** LINEUP

SEISMIC BRACKET INSTALLATION BACK-TO-BACK

9. Finalize Seismic Wire Rope installation.

    9.1. Pull the rope from the top to tighten it using the Seismic Rope Locks. The D-Rings will keep the Seismic Rope Lock in place as the rope is pulled.

    9.2. Roll and tape the excess rope to the top or rear panel of the display case.

Installation for Back-to-Back Cases

Note: Reference the Seismic Bracket Assembly Back-to-Back drawing 173-0401.

10. Prepare the floor for anchor installation.

    10.1. Mark the location of the case lineup on the floor according to the store layout (See Figure 16 on Page 10 and See Figure 17 on Page 11).

11. Verify the hole locations by placing the Back-to-Back Seismic Anchor Brackets on the floor before drilling. Remove the brackets before drilling.

12. Drill the anchor holes.

    12.1. Check Hilti's specifications at www.hilti.com for the correct anchor type, hole depth, and diameter.

    12.2. Embedment shall be in accordance with Table 2 on Page 4, using Hilti HIT-RE500 V3 two-part epoxy. All installation shall follow the manufacturer's instructions for hole preparation, adhesive application, and curing. Consult Hilti for the most current information.

    12.3. Drill holes according to these specifications.

13. Epoxy the ½" threaded rods into the holes.

14. Move the display case into its final position.

    14.1. Shim and level the display cases.

Note: The Back-to-Back Seismic Anchor Bracket as an individual part will pass through the display case bases and be anchored using the Hilti fasteners to the floor.

15. Install the Back-to-Back Seismic Anchor Brackets.

FIGURE 15: Back-to-Back Anchor Locations

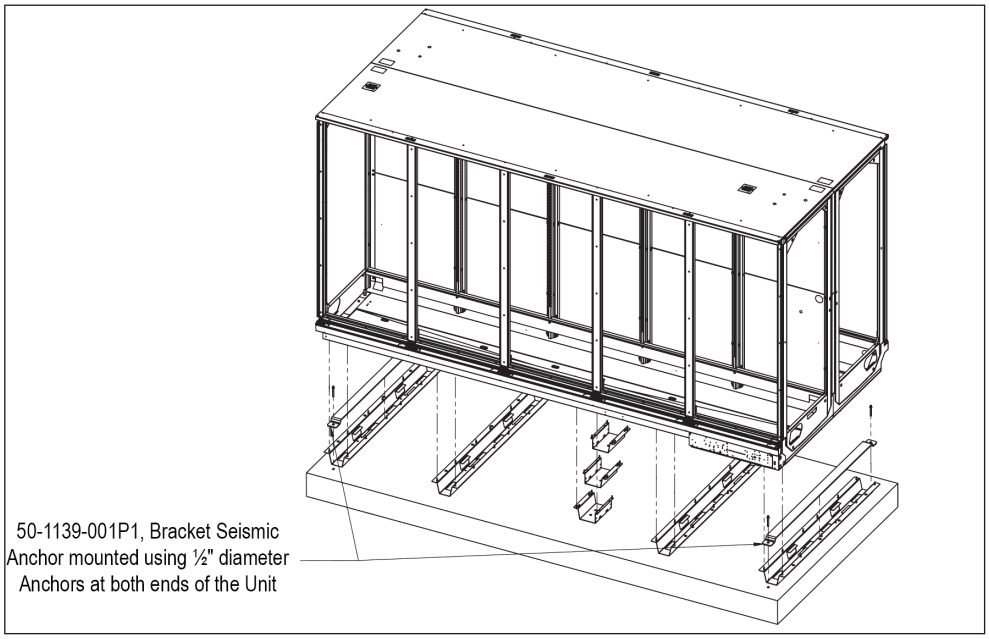
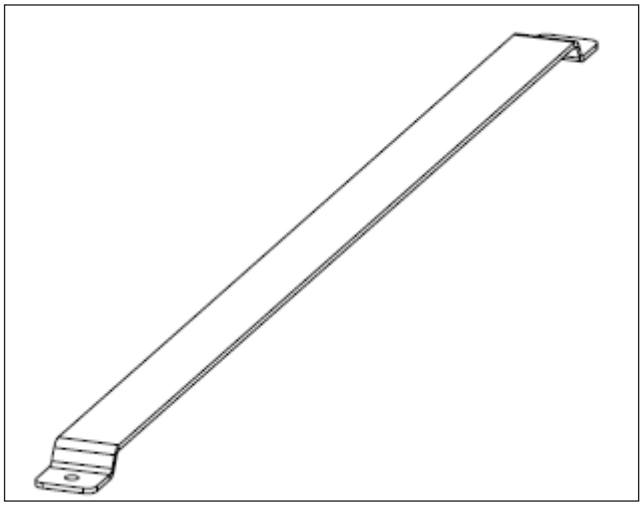


FIGURE 14: Back-to-Back Seismic Anchor Bracket



    15.1. Install the Back-to-Back Seismic Anchor Brackets (2 per case) through each of the outermost bases (See Figure 14 and See Figure 15).

    15.2. Attach the components to the threaded rod anchors. Install the washer and nut onto each threaded rod and tighten securely to the floor (See Figure 3 on Page 4).

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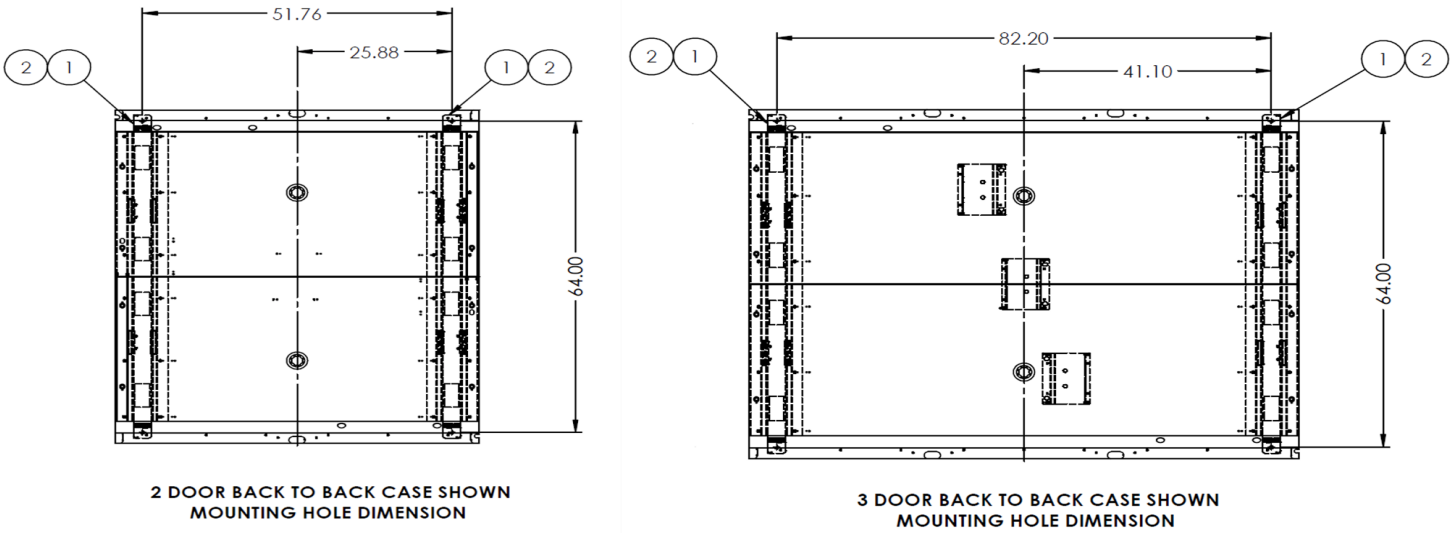
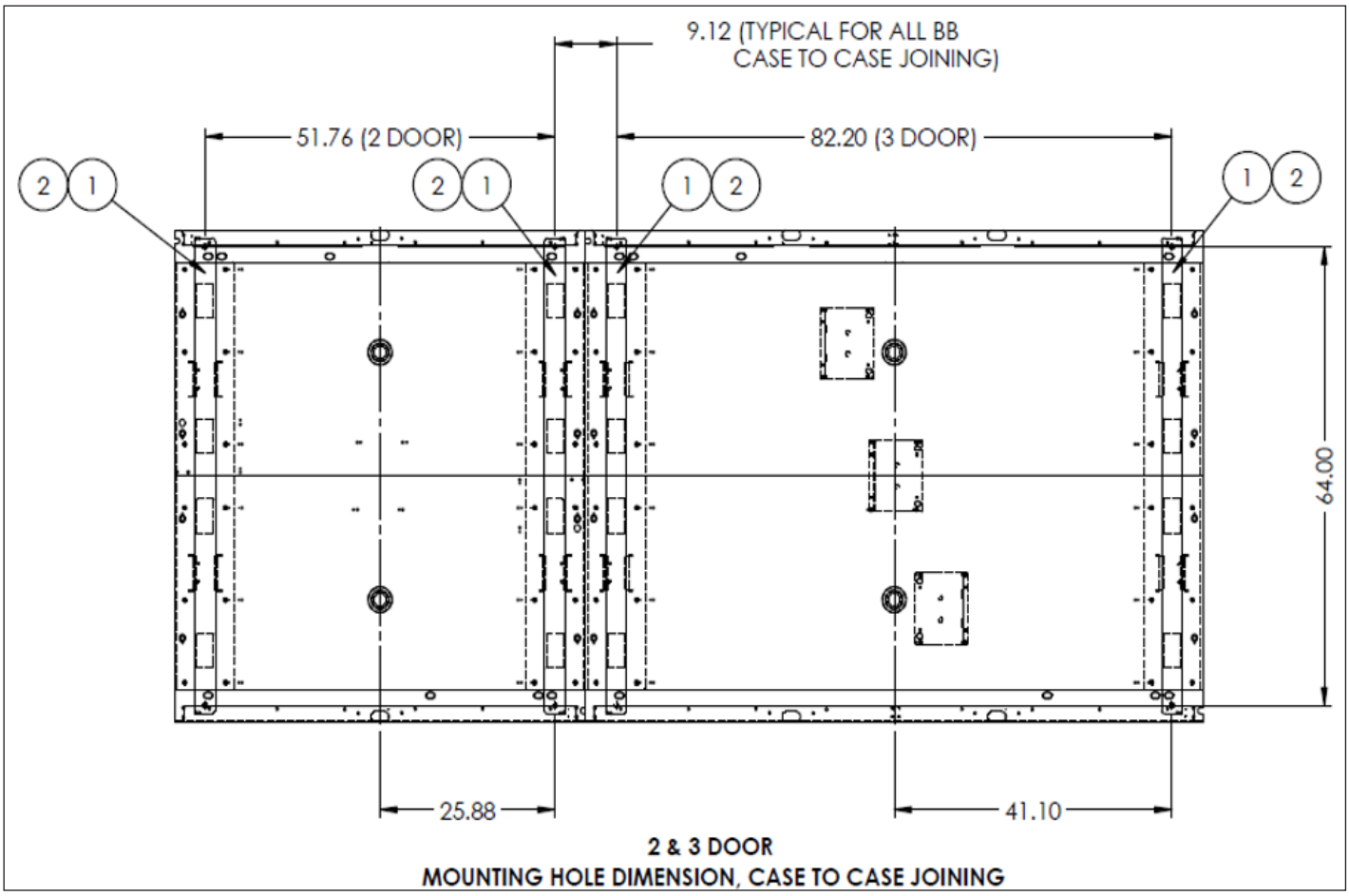
SEISMIC BRACKET INSTALLATION BACK-TO-BACK

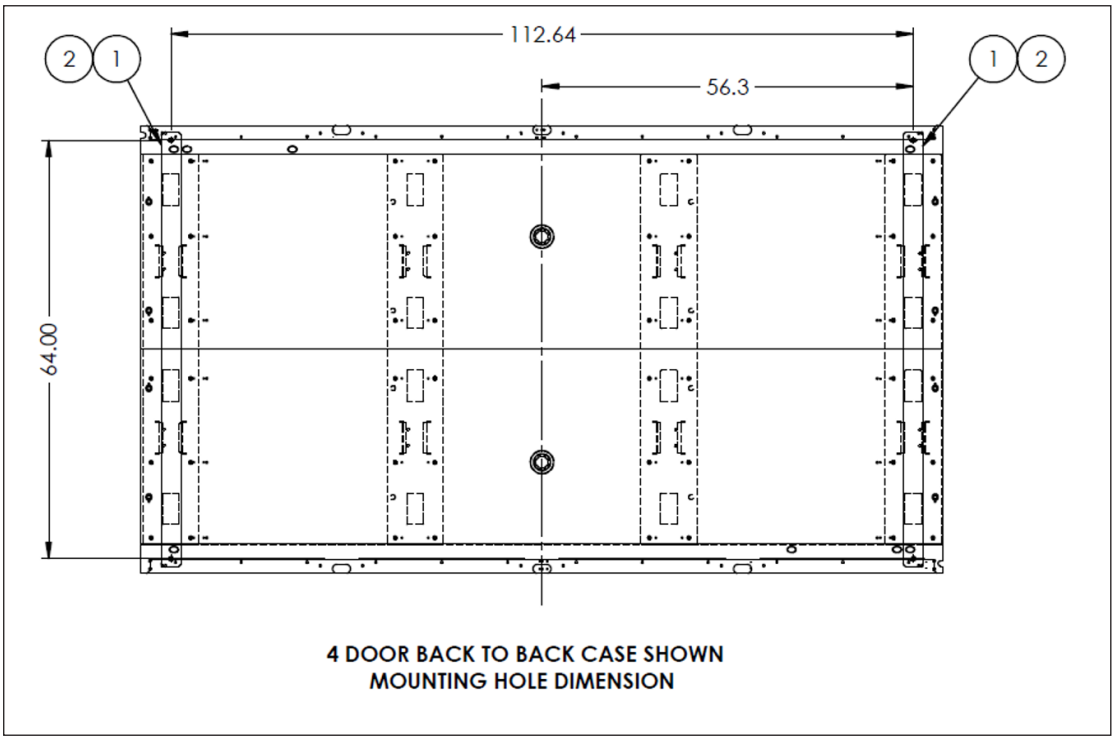
FIGURE 16: Back-to-Back Anchor Locations

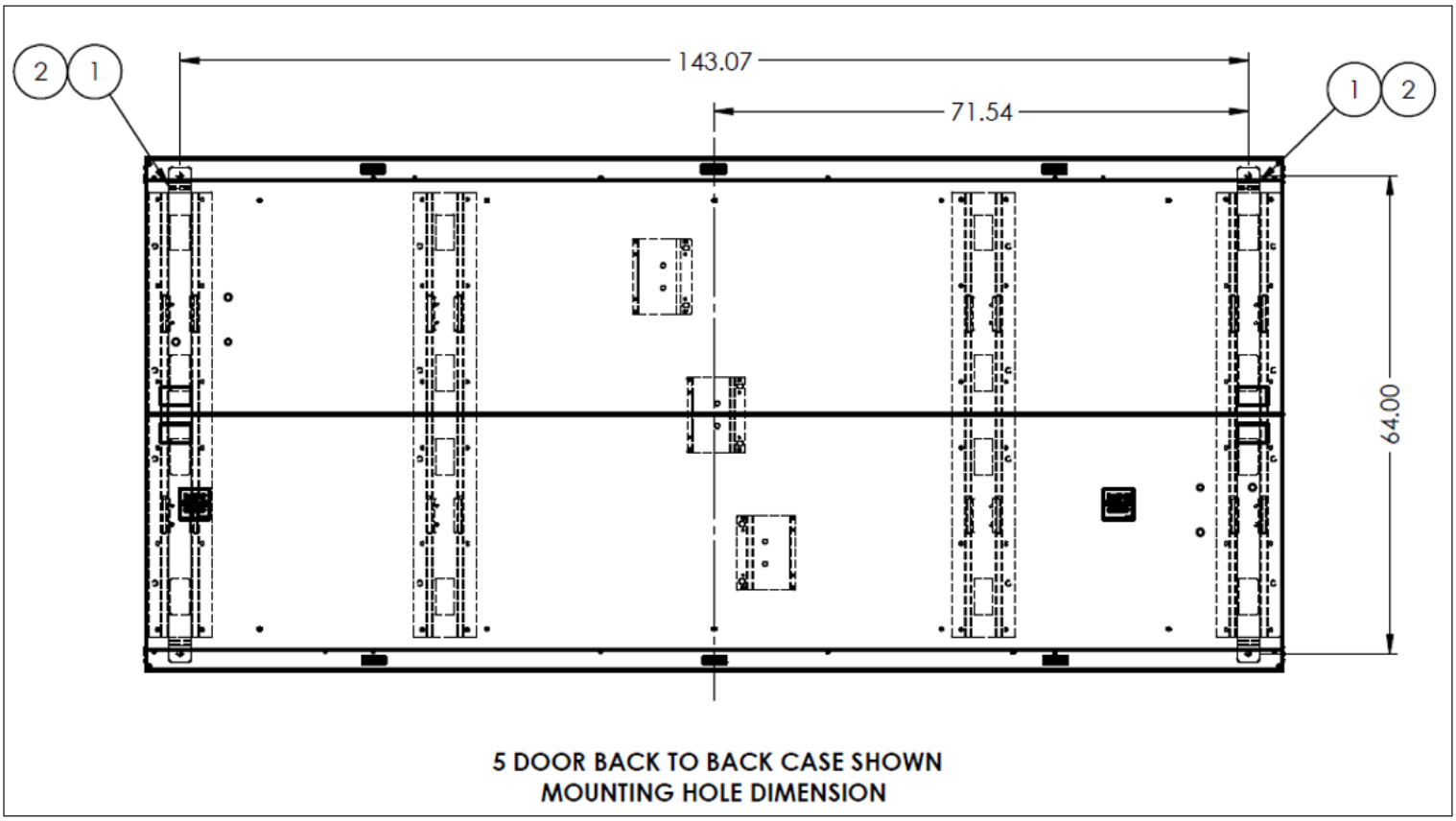




SEISMIC BRACKET INSTALLATION BACK-TO-BACK

FIGURE 17: Back-to-Back Anchor Locations





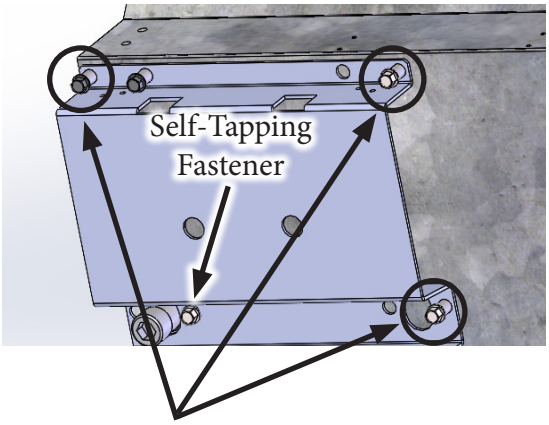
INSTALLATION FOR SEISMIC EXPANSION BASES

Installation for Seismic Expansion Bases

Note: These instructions apply to assembly of the Seismic Expansion bases. Installation of the Front Seismic Bracket shall be performed on the Seismic Expansion Bases, and Wire Rope anchoring follows the same procedure used for standard case installations.

1. Verify the correct seismic anchors using Table 3.
2. Remove the spacers in the three corners marked in Figure 18. Re-attach the fasteners firmly to the display case. Attach the supplied self-tapping fastener included with the seismic kit (See Figure 18).
3. Place the Seismic Expansion Base beneath the installed base, ensuring it is oriented flush and aligned at the right end (See Figure 20, Figure 21, and Figure 22).
4. Insert the hex bolt through the washers and aligned mounting holes. Install the washers and hex nuts from the opposite side (See Figure 19).
5. Cover the exposed threads on hex bolts with bolt thread plug (See Figure 19).

FIGURE 18: Spacer Removal



Spacers and Fasteners

TABLE 3: Seismic Expansion Anchor Selection Up to 5 1/2" Height

S_{DS}	Case Style **Elevated 2-6 Door:** RHLC30(T), RHMC30(T) Front Anchors: 2 Brackets per Case Unless Otherwise Noted Rear Anchors: 2 Cables per case (Top Corners) except 1 Cable @ Single Door Case	S_{DS}
≤ 0.7	No Anchors Required	≤ 0.7
≤ 0.8		≤ 0.8
≤ 0.9		≤ 0.9
≤ 1.0	Front and Rear Anchors (any slab thickness)	≤ 1.0
≤ 1.1		≤ 1.1
≤ 1.2		≤ 1.2
≤ 1.3	Need to verify Slab is at least 5" Thick. Front and Rear Anchors	≤ 1.3
≤ 1.4		≤ 1.4
≤ 1.5		≤ 1.5
≤ 1.6	Need to verify Slab is at least 6" Thick. Front and Rear Anchors	≤ 1.6
≤ 1.7		≤ 1.7
≤ 1.8		≤ 1.8
≤ 1.9	Site Specific Engineering Required. Case Brackets may not be strong enough	≤ 1.9
≤ 2.0		≤ 2.0
≤ 2.1		≤ 2.1
≤ 2.2		≤ 2.2
≤ 2.3		≤ 2.3
≤ 2.4		≤ 2.4
> 2.4		> 2.4

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INSTALLATION FOR SEISMIC EXPANSION BASES

FIGURE 19: Expansion Base Assembly

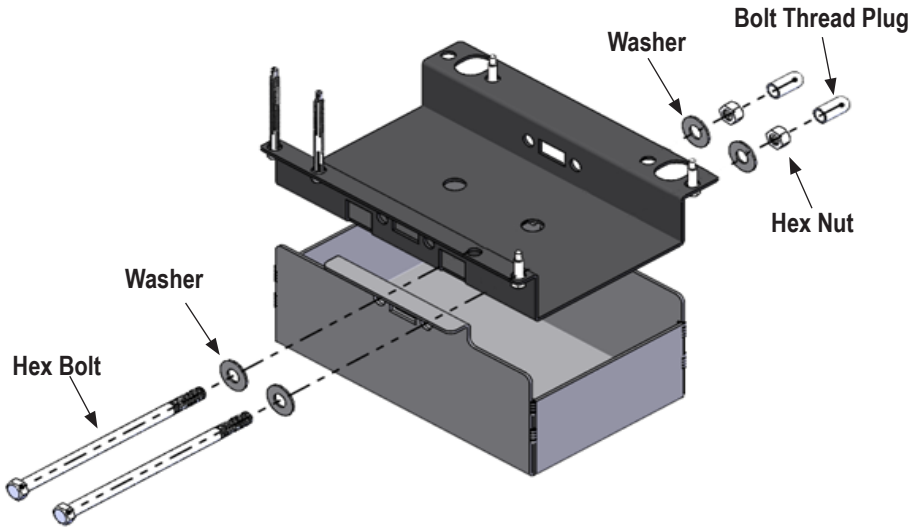
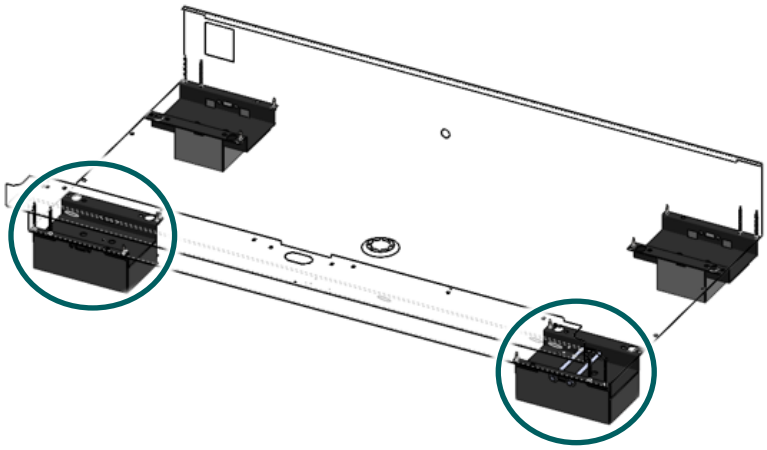


FIGURE 20: Expansion Base Assembly 2-Door
View from Front of Case
The circled bases are the seismic expansion bases



INSTALLATION FOR SEISMIC EXPANSION BASES

FIGURE 21: Expansion Base Assembly 3- and 4-Door
View from Front of Case
The circled bases are the seismic expansion bases

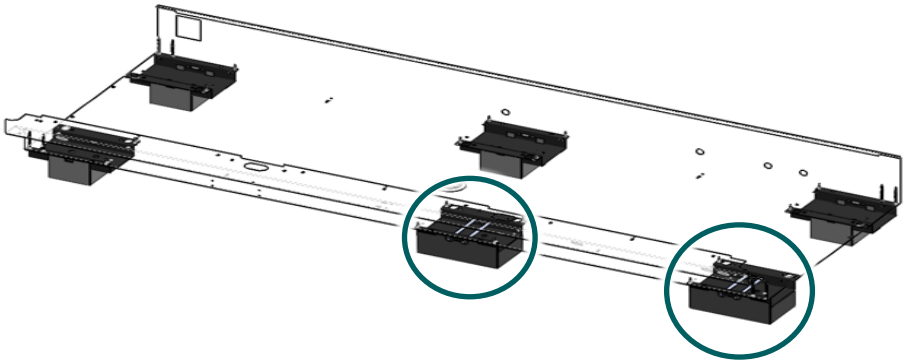


FIGURE 22: Expansion Base Assembly 5- and 6-Door
View from Front of Case
The circled bases are the seismic expansion bases